

AMENDMENT TO THE SPECIFICATION

Please replace the paragraph beginning on page 8, line 22 and continuing to page 9, line 6, with the following amended paragraph:

The intermediate product 25 from the second step S2 is, thereafter, sunk and fixed in an etching tank 30 at the third step S3. In such a case, two ultrasonic vibrators 31a and 31b are placed within the etching tank 30 at opposite positions, and so the forming roll 21 of the intermediate product 25 is partially etched at the regularly spaced mask-free parts by ultrasonic waves radiated from the two ultrasonic vibrators 31a and 31b while the forming roll 21 is rotated. Therefore, desired partition wall forming grooves 41 are formed on the forming roll 21 of the intermediate product 25 at the mask-free parts.